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# Study of the Cesium Carbonate ( $\text{Cs}_2\text{CO}_3$ ) Inter Layer Fabricated by Solution Process on P3HT:PCBM Solar Cells

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*In this paper, we studied the effect of the electron injection layer, Cesium carbonate ( $\text{Cs}_2\text{CO}_3$ ), thickness on the performance of organic solar cell (OSC) based on blends of poly (3-hexylthiophene) (P3HT) and [6,6]-phenyl-C61 butyric acid methyl ester fullerene derivative (PCBM). The polymer solar cell consists of molybdenum-oxide ( $\text{MoO}_3$ ) as a hole injection layer, P3HT and PCBM bulk hetero junction as an active layer, and Cesium carbonate ( $\text{Cs}_2\text{CO}_3$ ) as an electron injection layer. We measured each device by current-voltage measurement and impedance spectroscopy which is widely used for equivalent circuit analysis of solid state structures. The device with the  $\text{Cs}_2\text{CO}_3$  layer showed about 8–10% higher  $J_{SC}$  and about 6–8% higher power conversion efficiency compared with the devices without the  $\text{Cs}_2\text{CO}_3$  layer.*

**Keywords**  $\text{Cs}_2\text{CO}_3$ ; electron injection layer; impedance; polymer solar cell; solution process

## Introduction

Polymer solar cells based on solution process have been intensively studied because of their advantages of fabrication of low-cost, flexible, and large-area solar cells [1,2]. The main advantage of polymer solar cells is solution based process such as spin-coating, screen printing, or roll-to-roll coating not only on glass substrate but also on flexible substrates [3,4]. The power conversion efficiencies (PCE) of polymer solar cells are about 4–5% under AM1.5 illumination condition [5], but these efficiencies are much lower than those of inorganic solar cells such as silicon based or compound solar cells [6].

Because of efficiency issues, the potential applications of organic semiconductor in electronic and optoelectronic devices have increased attraction of researcher for

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the studies of contact (interface) between the organic semiconductor and metallic contact (cathode and anode) [7,8]. In order to increase power conversion efficiency of polymer solar cells, we usually have used Lithium fluoride (LiF) as the electron injection layer by vacuum evaporation [9]. However, they require high temperatures ( $>500^\circ\text{C}$ ) and high vacuum states which increase fabrication costs [10].

In this paper, we report a polymer solar cells based on solution-processable interfacial electron injection layer, Cesium carbonate ( $\text{Cs}_2\text{CO}_3$ ), between poly (3-hexylthiophene) (P3HT): phenyl-C60-butyric acid methyl ester (PCBM) and Aluminum electrode. The devices with various thickness of  $\text{Cs}_2\text{CO}_3$  layer showed about 4~8% higher short circuit current ( $J_{\text{SC}}$ ) and about 5~9% higher power conversion efficiency compared with the device without the  $\text{Cs}_2\text{CO}_3$  layer. And we also studied the characteristics of organic solar cells using impedance spectroscopy.

## Experimental Details

P3HT and PCBM were obtained from Rieke Metals Inc. and American Dye Source Inc., respectively.  $\text{Cs}_2\text{CO}_3$  (99.995%), Chlorobenzene ( $\text{C}_6\text{H}_5\text{Cl}$ , anhydrous, 99.8%), and 2-Ethoxyethanol ( $\text{C}_2\text{H}_5\text{OCH}_2\text{CH}_2\text{OH}$ , 99.8%) were purchased from Sigma-Aldrich Chemical Co. Inc.

The organic solar cells were prepared on commercial indium-tin-oxide (ITO) coated substrates. The ITO substrates were subsequently cleaned using isopropyl alcohol, de-ionized water, acetone, methanol in an ultra-sonic bath and dried in vacuum oven at  $120^\circ\text{C}$  over 30 minutes. P3HT:PCBM blend solution was prepared with a weight ratio of 1:0.8 in Chlorobenzene. The solution was heated up to  $50^\circ\text{C}$  and continuously stirred over 3 h. The  $\text{Cs}_2\text{CO}_3$  solution dissolved in 2-Ethoxyethanol in the ratio of 0.05, 0.2, 0.6, and 1.0 wt% was prepared.

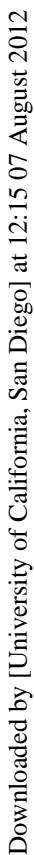
After that, we deposited 10 nm of molybdenum-oxide ( $\text{MoO}_3$ ) onto the ITO substrate under the high vacuum condition ( $2 \times 10^{-6}$  Torr). The P3HT:PCBM solution was spin-coated on  $\text{MoO}_3$  layer with a thickness of 120 nm, followed by spin-coating various concentration of  $\text{Cs}_2\text{CO}_3$  solution (0.05, 0.2, 0.6, and 1.0 wt%), resulting a thickness of 10, 20, 30, and 40 Å. The fabricated films were dried in Ar atmosphere for 2 hours to remove any residual solvent. Then, the Al electrodes (100 nm) were evaporated under high vacuum condition ( $2 \times 10^{-6}$  Torr). The samples were heated at  $150^\circ\text{C}$  for 30 minutes inside a glove box filled with Ar gas. The overlap for active area between ITO and Al electrode is  $4 \text{ mm} \times 5 \text{ mm}$ .

The photocurrent-voltage characteristics were measured by a Keithley 2400 source meter in the dark and under illumination from solar simulator (Newport, 91160A). The impedance spectroscopy was measured from 100 Hz to 10 MHz by a HP 4192 impedance analyzer.

## Results and Discussions

Figure 1 shows the polymer solar cell structure and its schematic energy levels. The blend of P3HT:PCBM was used as the active layer in the device.  $\text{MoO}_3$  layer was adopted in order to lower the energy barrier between ITO and the active layer [11]. And we used the  $\text{Cs}_2\text{CO}_3$  layer fabricated by spin coating method on P3HT:PCBM films as the electron injection layer.

The morphology of the electron injection layer plays an important role for the interface properties of devices [12]. The electrical properties of the electron injection

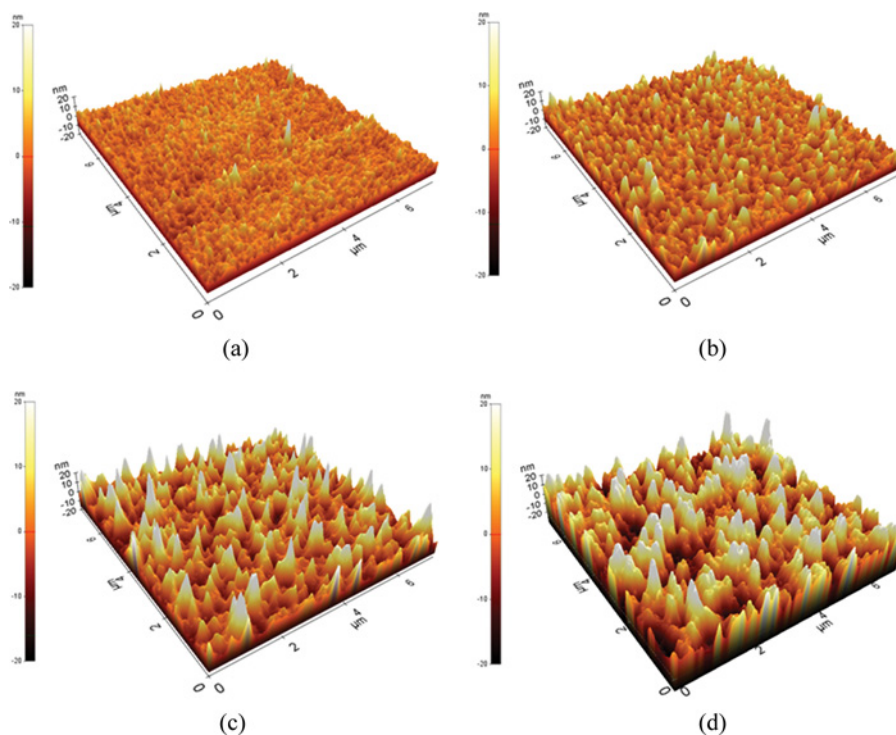


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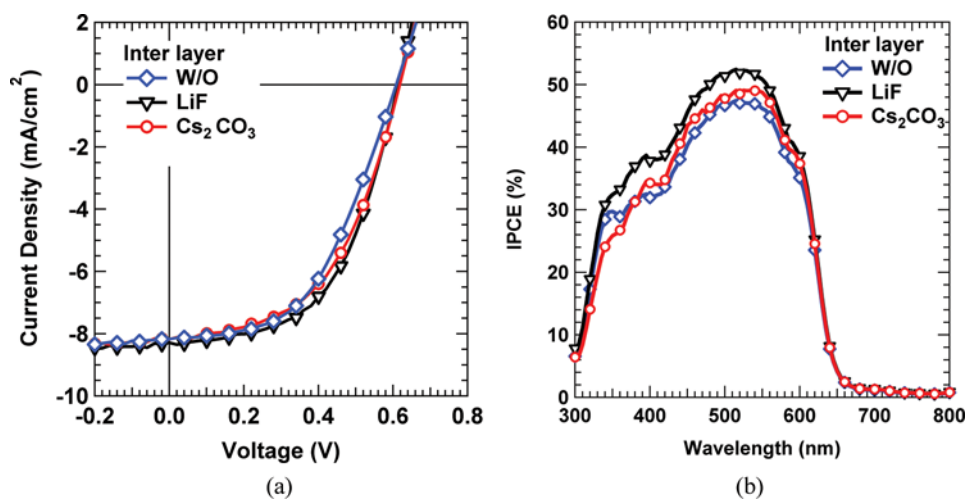
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**Figure 2.** AFM images of  $\text{Cs}_2\text{CO}_3$  layer with different thickness. Each picture shows  $\text{Cs}_2\text{CO}_3$  layer with (a) 10 Å, (b) 20 Å, (c) 30 Å, and (d) 40 Å.



**Figure 3.** (a) The current density-voltage characteristics under illumination of  $100\text{mW}/\text{cm}^2$  and (b) IPCE spectra of polymer solar cells with different structures. We compared three types of polymer solar cells, ITO/ $\text{MoO}_3$ /P3HT:PCBM/Al, ITO/ $\text{MoO}_3$ /P3HT:PCBM/LiF (5Å)/Al and ITO/ $\text{MoO}_3$ /P3HT:PCBM/ $\text{Cs}_2\text{CO}_3$ (20 Å)/Al.

**Table 1.** The solar cell parameters as a function of  $\text{Cs}_2\text{CO}_3$  layer thickness and LiF (5Å) as an EIL when we used device structure of ITO/ $\text{MoO}_3$ /P3HT:PCBM/EIL/Al

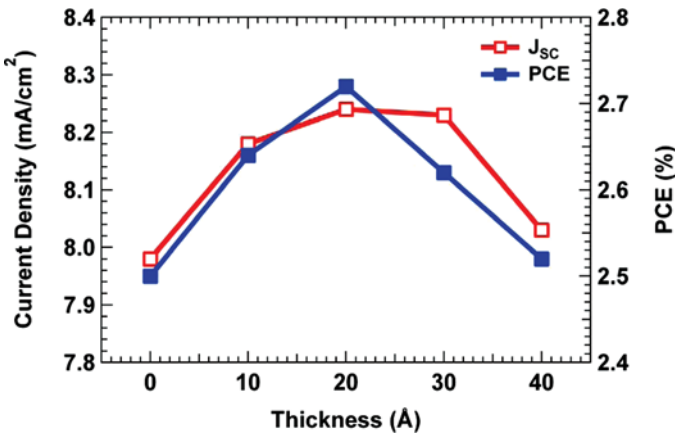
EIL Types	Thickness (Å)	$J_{\text{SC}}$ (mA/cm <sup>2</sup> )	$V_{\text{OC}}$ (V)	FF (%)	PCE (%)
$\text{Cs}_2\text{CO}_3$	0	7.98	0.61	50	2.5
	10	8.18	0.62	52	2.64
	20	8.24	0.62	53	2.72
	30	8.23	0.62	50	2.62
	40	8.03	0.62	49	2.52
LiF	5	8.31	0.61	54	2.75

summarized in Table 1 and both  $J_{\text{SC}}$  and PCE plotted as a function of  $\text{Cs}_2\text{CO}_3$  layer thickness in Figure 4.

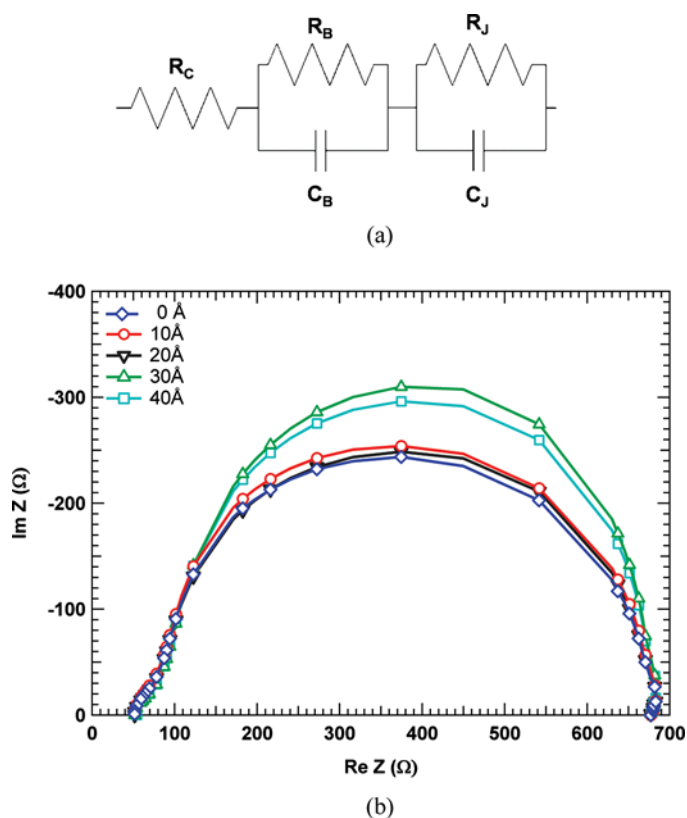
In comparison with LiF, the devices with  $\text{Cs}_2\text{CO}_3$  layer exhibited similar open circuit voltage ( $V_{\text{OC}}$ ) and  $J_{\text{SC}}$ , however the PCE and fill factor (FF) of the device was slightly lower. Although the PCE of the devices using  $\text{Cs}_2\text{CO}_3$  was low a little, it can be deposited with solution based processes such as spin-coating or inkjet printing. It is believed that  $\text{Cs}_2\text{CO}_3$  layer device offer the possibility of fabricating high performance polymer solar cells using all solution processes.

Polymer solar cells can be modeled as a combination of contact, bulk, and junction resistance ( $R_{\text{C}}$ ,  $R_{\text{B}}$ ,  $R_{\text{J}}$ ), and bulk and junction capacitance ( $C_{\text{B}}$ ,  $C_{\text{J}}$ ) [16]. The complete device can be modeled as the two different regions for carrier relaxation. The first region is the active layer region, and the third region is the interface of electron injection layer and the active materials [17]. We applied 0.6 V for impedance analysis because 0.6 V was alike value which device turned on, in order to obtain impedance characteristics [18].

Figure 5(b) shows the Cole-Cole plots of the devices without  $\text{Cs}_2\text{CO}_3$  layer and with different thickness of  $\text{Cs}_2\text{CO}_3$  layer at bias of 0.6 V in dark. Device operation



**Figure 4.**  $J_{\text{SC}}$  and PCE plotted as a function of  $\text{Cs}_2\text{CO}_3$  layer thickness.



**Figure 5.** (a) schematic of the combination of resistance and capacitance in parallel of polymer solar cell, (b) The Cole Cole plot of the devices under dark at bias voltages of 0.6 V without buffer layer and with four different thickness of buffer layer.

parameters and the resistance value as a function of  $\text{Cs}_2\text{CO}_3$  layer thickness in dark at bias of 0.6 V are summarized in Table 2. Because the property of active layer is not influenced by changing the electron injection layer,  $R_C$ ,  $R_B$ , and  $C_B$  are not changed a lot with different thickness of  $\text{Cs}_2\text{CO}_3$  layer. A  $\text{Cs}_2\text{CO}_3$  formed cluster rather than thin layer which covered whole surface under  $\text{Cs}_2\text{CO}_3$  layer of 0~20 Å, but  $R_J$

**Table 2.** Device operation parameters and the resistance value as a function of  $\text{Cs}_2\text{CO}_3$  layer thickness under dark at bias voltages of 0.6 V

EIL Types	Thickness (Å)	$R_C$ ( $\Omega$ )	$R_B$ ( $\Omega$ )	$C_B$ (nF)	$R_J$ ( $\Omega$ )	$C_J$ (nF)
$\text{Cs}_2\text{CO}_3$	0	57.2	67.4	2.2	526.4	46.2
	10	62	68.9	1.8	556.6	49.9
	20	62.4	71.6	1.9	546.0	59.8
	30	65	67.2	3.1	669.6	60.9
	40	62	70.6	3.9	652.6	63.2

increased drastically over 30 Å because it formed thin layer covered whole surface [14,20]. Therefore, we obtained the optimized Cs<sub>2</sub>CO<sub>3</sub> thickness of electron injection layer as 20 Å.

## Conclusion

In summary, we studied the effect of solution-processed Cs<sub>2</sub>CO<sub>3</sub> layer as the electron injection layer, and their thickness dependence on the performance of polymer solar cell based on P3HT:PCBM. We measured the photovoltaic characteristics and impedance analysis. The device with the Cs<sub>2</sub>CO<sub>3</sub> layer showed higher J<sub>SC</sub> and power conversion efficiency compared with the devices without the Cs<sub>2</sub>CO<sub>3</sub> layer. It is also comparable to the device using LiF as the electron injection layer in terms of J<sub>SC</sub> and power conversion efficiency. The results and approaches demonstrated in this paper can be applicable to the solution processed optoelectronic devices such as organic light-emitting diodes or organic photo detectors.

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